

REDUCE



ARISING FROM

- Transport** : Unnecessary Movement of Men and Materials
- Process** : Unnecessary Steps or Ineffective Methods
- Overproduction** : Producing More than Necessary
- Motion** : Unnecessary Motions
- Waiting Time** : Idle Time of Machine or Men
- Defects** : Goods That Do Not Meet Quality Specifications
- Inventory** : Excessive Work-in-progress or Inventory

**Waste is Anything that does not
Provide Value to the Customer**



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