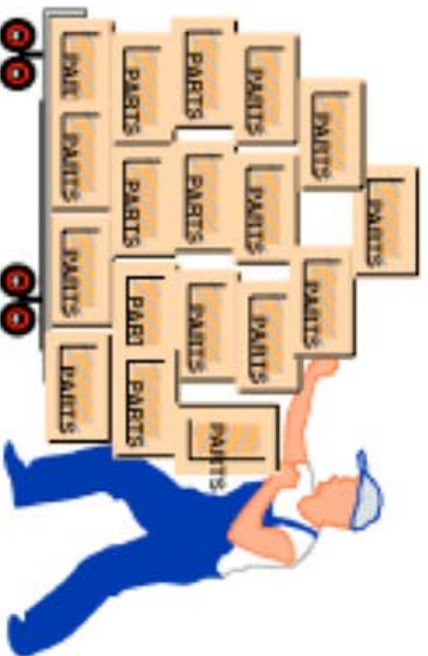


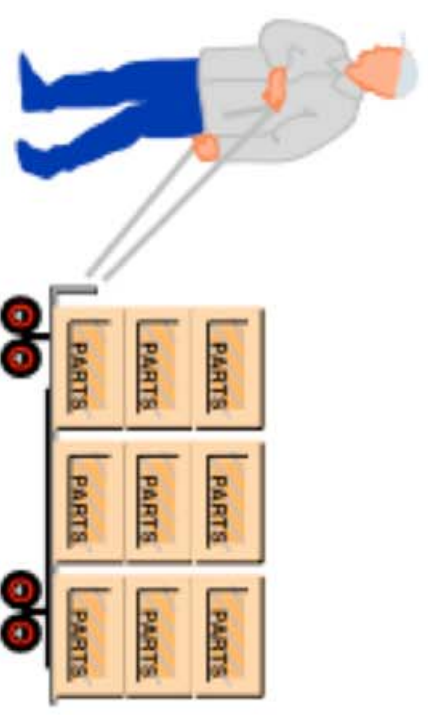
Push vs. Pull

**Make all we can
just in case.**



- Production Approximation
- Anticipated Usages
- Large Lots
- High Inventories

**Make what's needed
when we need it**



- Production Precision
- Actual Consumption
- Small Lots
- Low Inventories