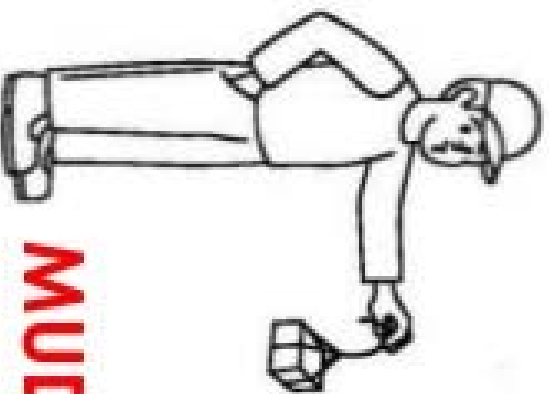


MUDA, MURI and MURA

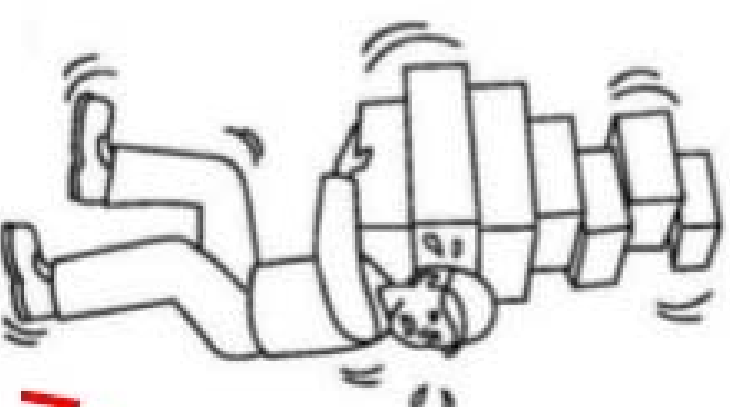
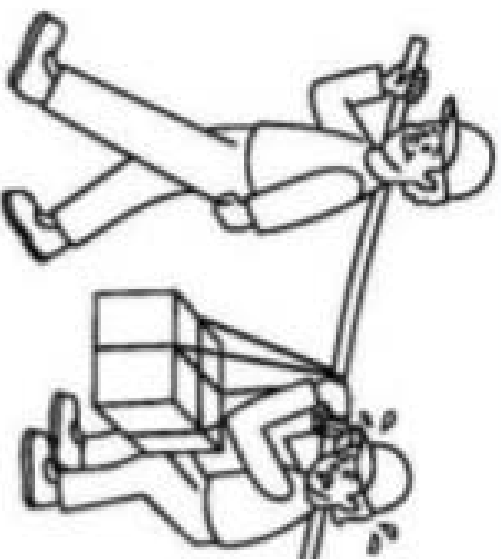
MURA

Unevenness in an operation



MUDA

Any activity that consumes resources without creating value for the customer



MURI

Overburdening equipment or operators