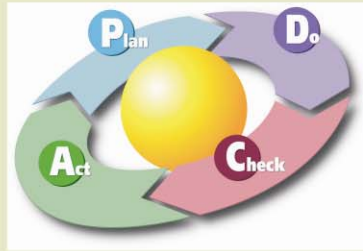
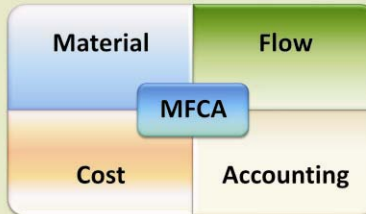




National Productivity Council

(Under Ministry of Commerce & Industry, Government of India)

E-5, GIDC ELECTRONIC ESTATE, GANDHINAGAR-382028, GUJARAT



- A successful MFCA programme involves **CONTINUAL IMPLEMENTATION** of PDCA cycle
- It becomes PDCA spiral wherein one PDCA cycle gives input to next PDCA cycle to keep on improving

Sustaining and Institutionalizing MFCA in any organization requires:

- Continual Improvement Focus by management
- Sustained team effort by the employees
- Participation across all levels
- Brainstorming
- Celebration of achievements
- Kaizens



- Involve company's management
- Determine qualified staff and his acceptance
- Specify a System Boundary
- Specify a Time Period
- Define Quantity Centers

- Identification of input & output of each QC (Quantity Centre)
- Quantification of material flows in physical units
- Quantification of material flows in monetary units
- Identification of input & output of each QC
- Quantification of material flows in physical units
- Quantification of material flows in monetary units



- Identification and assessment of improvement opportunities

- Data summary and interpretation
- Drawing necessary conclusions
- Communication of results